

Lathe machine Nakamura WT 250 MMY

CNC Turning / Millingcenter

Machine type: Nakamura WT 250 MMY

Control: Fanuc 18i TB

Year: 2004

Id 14004



Specifications

Max. turning length: [mm]	555
Turningdiameter: [mm]	250
Max. swing over bed: [mm]	250
Rotational speed: [rpm]	59 - 4.500
Spindle bore: [mm]	80 / 63
Bar capacity: [mm]	65 / 51
Input power: [kW]	18,5 / 15

Subspindle

Rotational speed: [rpm]	59 - 4.500
Spindle nose:	A 2 - 5
Spindle bore: [mm]	63
Input power: [kW]	11 / 7,5

Travel:

X-Axis: [mm]	195
Y-Axis: [+/- mm]	41
Z-Axis: [mm]	600
Rapid motion: (X/Y/Z) [m/min.]	12 / 6 / 24

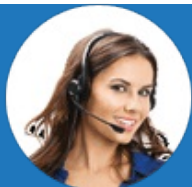
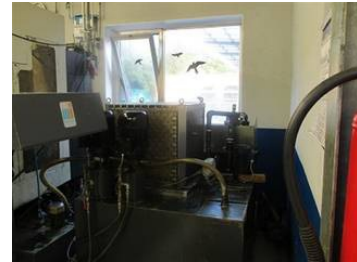
Equipment

Amount of turrets:	2
Amount of tools: [pieces]	12 + 12
Tool:	VDI
Driven tool stations: [pieces]	12 + 12
Input power: [kW]	5,5 / 3,7
Power consumption: [KW]	40
Machine weight: [kg]	6.000
Req. space (LxBxH): [m]	6,0 x 2,7 x 2,3

Accessories:

High pressure pumps	10 bar
Air blow	rechts
Bar loader magazine	IRCO ILS RBK 10012
Collets	Schunk NCD 165-46 A5 mm
Collets	Hainbuch Spanntop GR65 mm
Tool:	statisch / Angetr.
Chip conveyor	

Images



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