

Lathe machine DMG Twin 42

CNC Turning / Millingcenter

Machine type: Dmg Twin 42

Control: Siemens Sinumerik 840 D

Year: 2002

Available after: sofort / now

Id 14903



Specifications

Distance between spindle noses: [mm] 580

Max. turning length: [mm] 650

Turningdiameter: [mm] 100

Max. swing over bed: [mm] 145

Spindle bore: [mm] 45

Main Spindle

Spindle speeds: [rpm] 35 - 7.000

Spindle power: [kW] 25

Torque: [Nm] 200

C-Axis

Subspindle

Spindle speeds: [rpm] 35 - 7.000

Torque: [Nm] 200

Spindle bore: [mm] 42

C-Axis

Travel:

X-Axis: [mm] 300 / 180 / 175 (X3 Gegenspindel / Sub spindle)

Y-Axis: [+/- mm] + / - 40

Equipment

cooling system

paper band filter

Chip conveyor

Chip rinsing pistol

Electronical handwheel

Be-u. Entladeeinrichtung (Handhabungssystem) Fabr. Pneumotec / Loading and unloading device (handling system) make Pneumotec

Oil mist separator

Subspindle überholt

Bar loader magazine ILS-TBL

Z-Axis: [mm] 650 / 650 / 670 (Z3 Gegenspindel / Sub spindle)

Rapid motion: (X/Y/Z) [m/min.] 30 / 15 / 30

Amount of turrets: 2

Tool capacity: 12 + 12

Driven Tools 12 + 12

Tool: VDI 25

revolution driven tools 4.000

Torque: [Nm] 20

Tailstock

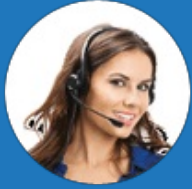
Power consumption: [KW] 65 kVA

Machine weight: [kg] 10.400

Req. space (LxBxH): [m] 6,15 x 2,46 x 2,63

Images





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