

Lathe machine DMG GMX 400 Linear

CNC Milling / Turningcenter

Machine type: [Dmg GMX 400 linear](#)

Control: Siemens 840 D Powerline

Year: 2007

Id 13340



Specifications

Max. turning length: [mm]	1.500
Turningdiameter: [mm]	640 / 400
Bar capacity: [mm]	92
C-Axis	0,001°
Spindle speeds: [rpm]	4.000
Spindle power: [kW]	45 / 36
Torque: [Nm]	730

Travel:

X-Axis: [mm]	550
Y-Axis: [+/- mm]	180 (+/- 90)
Z-Axis: [mm]	1.585
Rapid motion: (X/Y/Z) [m/min.]	40 / 24 / 60

Subspindle

Spindle speeds: [rpm]	4.000
Spindle power: [kW]	45 / 36
Bar capacity: [mm]	92

C-Axis

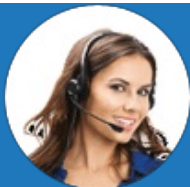
CNC-Spindle tilting for cutting and turningopertations

Equipment

High pressure pumps	80 bar
cooling system	980 Liter
Chip conveyoyr	
Coolant gun	
Air blow	
Oil mist separator	
	Revolverkopflünette mit Oelzuführung
3-jaw chuck [mm]	KFD-HS 315-91 Röhlm
	Automatiktüren

Spindle speeds: [rpm]	12.000
Spindle power: [kW]	22 / 13,2
Torque: [Nm]	100
Tool:	HASK 63
B-Axes	+/- 120°
B-Axes	3 fach Hirthverzahnung 1°
Toolchanger	
Time for tool change: [s]	1,6
Tool capacity:	60
Lower revolver	
Driven Tools	12

Images



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